

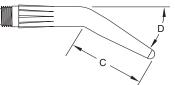
## Semco<sup>®</sup> Standard Nozzles

These disposable nozzles are precision molded and have a 1/4" (6mm) NPT male thread to fit Semco<sup>®</sup> 1, 2.5, 6, 8, 12, 20, 32 oz., and 1/10th gallon disposable cartridges. A wide range of lengths and orifice sizes are available to better meet your application needs. Nozzles can be bent to varying degrees, however minimum order, lead time, and pricing considerations apply.

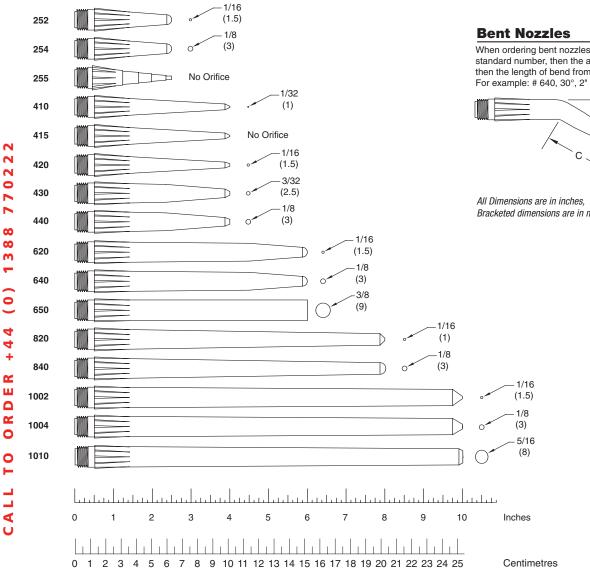
Nozzles	
Description	Part Number
252 Nozzle	220538
254 Nozzle	220540
255 Nozzle	233495
410 Nozzle	220542
415 Nozzle	227613
420 Nozzle	220544
430 Nozzle	220548
440 Nozzle	220550
620 Nozzle	220553
640 Nozzle	220555
650 Nozzle	224494
820 Nozzle	220557
840 Nozzle	220559
1002 Nozzle	220561
1004 Nozzle	220563
1010 Nozzle	220565

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When ordering bent nozzles, first give the standard number, then the angle of bend (D), then the length of bend from the tip (C).



Bracketed dimensions are in millimetres.





# Semco<sup>®</sup> Fillet Nozzles

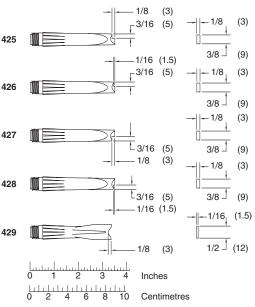
Semco<sup>°</sup> Fillet nozzles consistently apply sealant fillets over lap joints. These nozzles eliminate the need for tooling the sealant with spatulas, thereby increasing productivity.

The model 425, 426, 427, and 428 nozzles have a built-in step to guide the nozzle along the lap joint. This produces a smooth, uniform fillet. The model 429 nozzle has no step, offering versatility when used at odd angles and in confined spaces.

These disposable nozzles are precision molded and have a 1/4" (6mm) NPT male thread to fit Semco<sup>®</sup> 1, 2.5, 6, 8, 12, 20, 32 oz. <sup>4</sup> and 1/10 gallon disposable cartridges. When these nozzles are used in conjunction with a Semco<sup>®</sup> 250-A sealant gun, a smooth, uniform fillet can be applied each time. <sup>4</sup>

#### **Fillet Nozzles**

Description	Part Number
425 Nozzle	232499
426 Nozzle	232500
427 Nozzle	232501
428 Nozzle	232502
429 Nozzle	232590

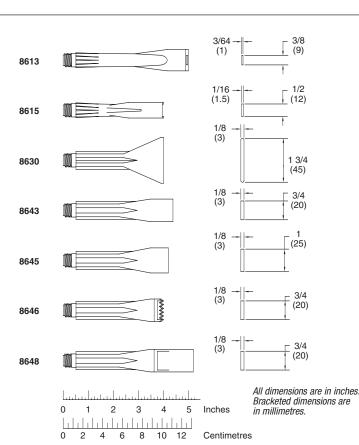


All dimensions are in inches. Bracketed dimensions are in millimetres.

#### Semco<sup>®</sup> Ribbon Nozzles

These disposable nozzles are precision molded and have a 1/4" (6mm) NPT male thread to fit Semco<sup>®</sup> 1, 2.5, 6, 8, 12, 20, 32 oz., and 1/10th gallon disposable cartridges. A wide variety of specialty ribbon nozzles are available in various thicknesses and widths and are designed to better meet your application needs.

Ribbon Nozzles	
Description	Part Number
8613 Nozzle	220572
8615 Nozzle	220574
8630 Nozzle	220581
8643 Nozzle	220586
8645 Nozzle	220587
8646 Nozzle	220588
8648 Nozzle	220589





## Semco<sup>®</sup> Roller Nozzles

Semco<sup>\*</sup> roller nozzles are designed to apply adhesives and sealants evenly over a wide area of substrate. They are ideal for the application of faying surface sealants. The 1/4" (6mm) NPT male threaded end can be used with any of the Semco<sup>\*</sup> disposable cartridges and Semkit<sup>\*</sup> packages (i.e. 1, 2.5, 6, 8, 12, 20, 32 oz. and 1/10 gallon sizes). Roller nozzles are available in one and two inch (25 and 50mm) widths. The roller base is precision molded of chemically resistant material and can be solvent cleaned for re-use. Replacement rollers can be purchased separately.



## **Roller Nozzles**

Description (approx. metric) Par	rt Number
1" (25mm) Roller nozzle assembly	232693
2" (50mm) Roller nozzle assembly	232692
1" (25mm) Replacement roller	232701
2" (50mm) Replacement roller	232702

#### Semco<sup>®</sup> Adapters

These disposable adapters are precision molded and have a 1/4" (6mm) NPT male thread to fit Semco<sup>®</sup> 1, 2.5, 6, 8, 12, 20, 32 oz., and 1/10th gallon disposable cartridges. The syringe filler adapter is designed to allow easy filling of Luer Lock or Luer Slip syringes. The Sem-Luer Adapter converts the 1/4" (6mm) NPT female thread of the standard Semco<sup>®</sup> cartridge to a male Luer Lock connection, allowing the easy attachment of any Luer Lock needle.

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Adapters	
Description	Part Number
Syringe filler adapter	SP931-MM
Sem-Luer adapter	231871